

Service Data

Vickers®

Vane Pumps



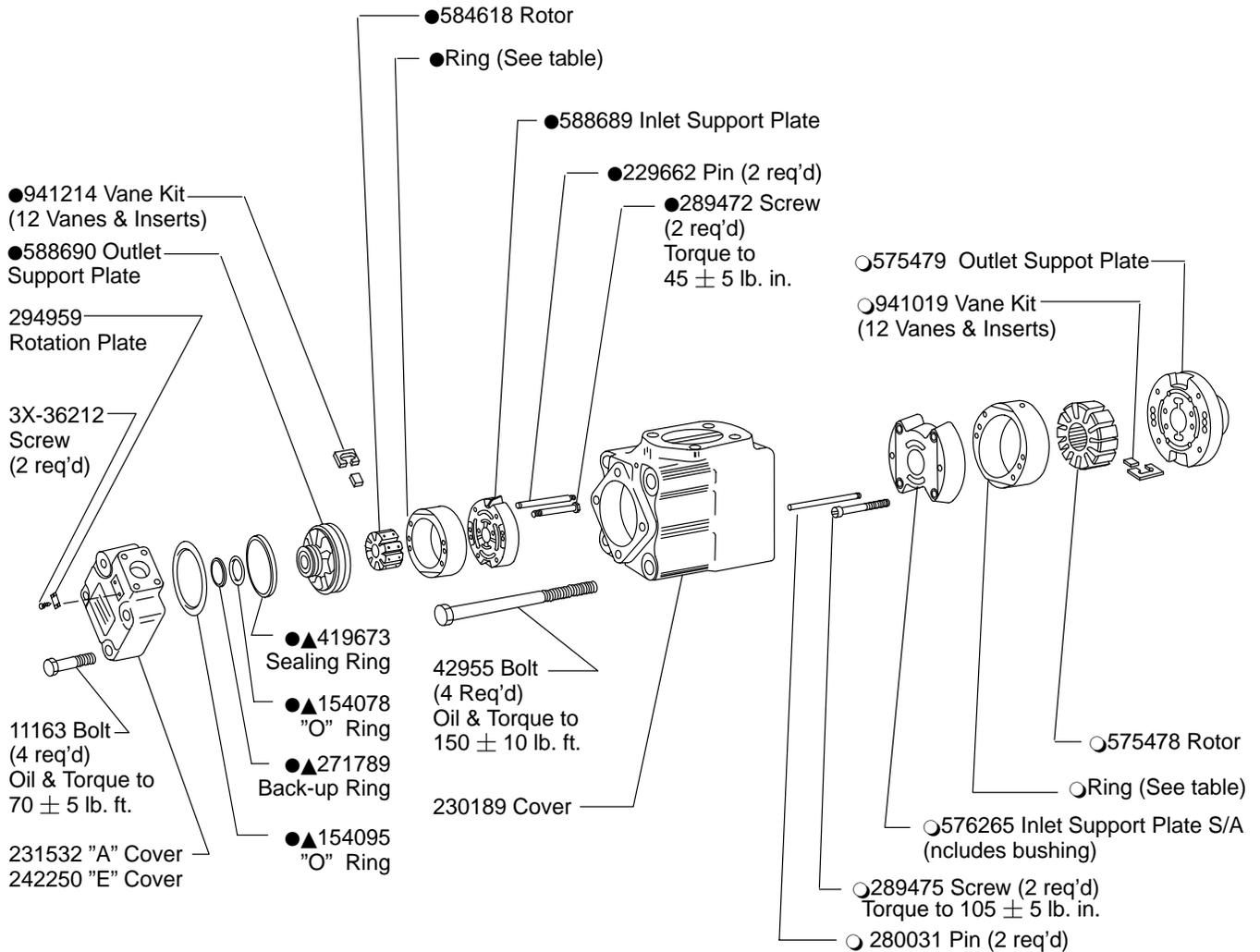
Quiet Intra-Vane Double Pump

3525V*****-***-20(L)-28*

□ **Note**

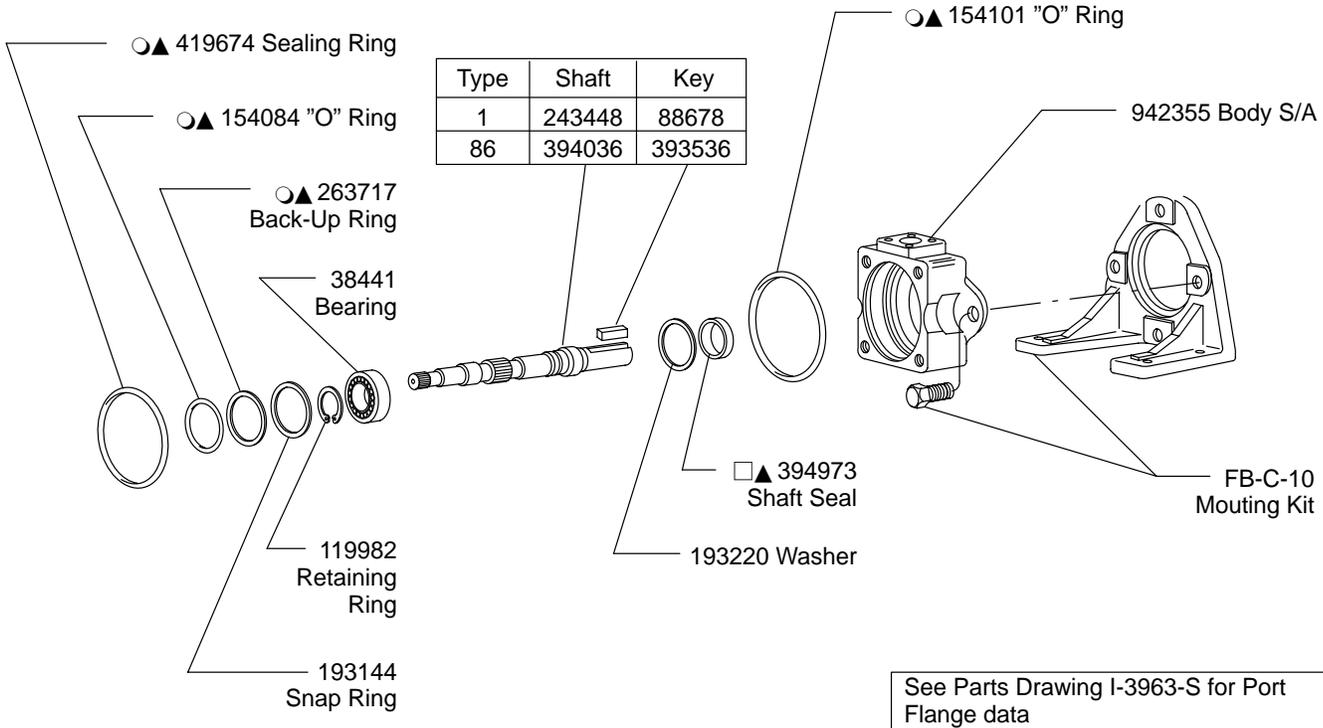
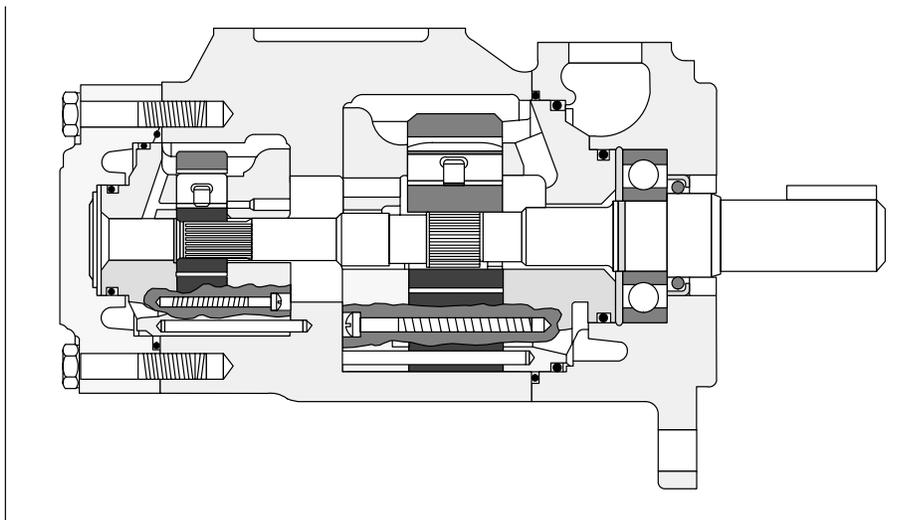
Seals must be completely wetted at time of assembly with an SAE 10W motor oil of "SE" quality or an industrial hydraulic oil equivalent. Assemble seal with lip toward the bearing.

Capacity Cover End Pump (USGPM)	●Ring	Cartridge Kit	F3 Cartridge Kit
3525V***12	584610	591091	591109
3525V***14	584612	591092	591110
3525V***17	584614	591093	591111
3525V***21	584616	591094	591112



Cartridge Kit	F3 Cartridge Kit	Capacity Shaft End Pump (GPM)	○Ring
591002	591095	2520V12	576210
591003	591096	2520V14	576212
591004	591097	2520V17	576214
591005	591098	2520V21	575476

- Included in shaft end cartridge kit
 - Included in cover end cartridge kit
 - ▲ Included in 922862 seal kit
- F3 Seal Kit 919305



CAUTION

Individual cartridge parts are not interchangeable with similar parts of the previous design. Complete cartridges are interchangeable with the previous design.

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